
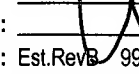


Date: Thursday, 26/10/2006 1:11:48 PM  
User: Linda Lacelle



# Process Sheet



Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : LOCK CHANNEL
Job Number : 29144	
Estimate Number : 10358	
P.O. Number : <i>N/A</i>	Part Number : D2345
This Issue : 26/10/2006 S.O. No. : <i>N/A</i>	Drawing Number : D2345 REV.A
Prsht Rev. : NC	Project Number : <i>N/A</i>
First Issue : <i>N/A</i> Type : SMALL /MED FAB	Drawing Revision : A
Previous Run : 29144	Material : <i>N/A</i>
Written By : 	Due Date : 05/11/2006 Qty: 10 Um: Each
Checked & Approved By : 	
Comment : Est.Rev: 99.05.31 Re-format DM Est Rev:C Now on Waterjet 06-10-26 JLM	



Additional Product



Job Number: 



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	M304S18GA	304/316 .050 Sheet
		
<p>Comment: Qty.: 0.0554 sf(s)/Unit Total : 0.5544 sf(s) 304/316 .050 Sheet <i>4100997</i></p>		

2.0	WATER JET	FLOW WATER JET
		
<p>Comment: FLOW WATER JET 1-Cut as per Dwg D2345 <i>MM 06 11 06</i> <span style="border: 1px solid black; border-radius: 50%; padding: 2px;">12</span> Dwg Rev: <u>A</u> Prog Rev: <u>A</u> 2-Deburr if necessary</p>		

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
		
<p>Comment: INSPECT PARTS AS THEY COME OFF MACHINE <i>MM 06 11 06</i> <span style="border: 1px solid black; border-radius: 50%; padding: 2px;">12</span></p>		

4.0	QC8	SECOND CHECK
		
<p>Comment: SECOND CHECK <i>MM 06 11 06</i> <span style="border: 1px solid black; border-radius: 50%; padding: 2px;">12</span></p>		

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
		
<p>Comment: SMALL &amp; MEDIUM FAB RESOURCE 1 Deburr if necessary. <i>FF 06-11-09</i> <span style="border: 1px solid black; border-radius: 50%; padding: 2px;">12</span></p>		

Date: Thursday, 26/10/2006 1:11:48 PM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LOCK CHANNEL

Job Number: 29144

Part Number: D2345

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

BRAKE NC

NC BRAKE



Comment: NC BRAKE

Form as per Dwg D2345 using DT8241

SB 06/11/14

(12)

7.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

MA 06/11/16

(12)

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST40

EB 06/11/17

(12)

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

06/11/17

(12)

Job Completion



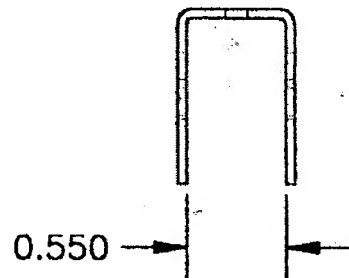
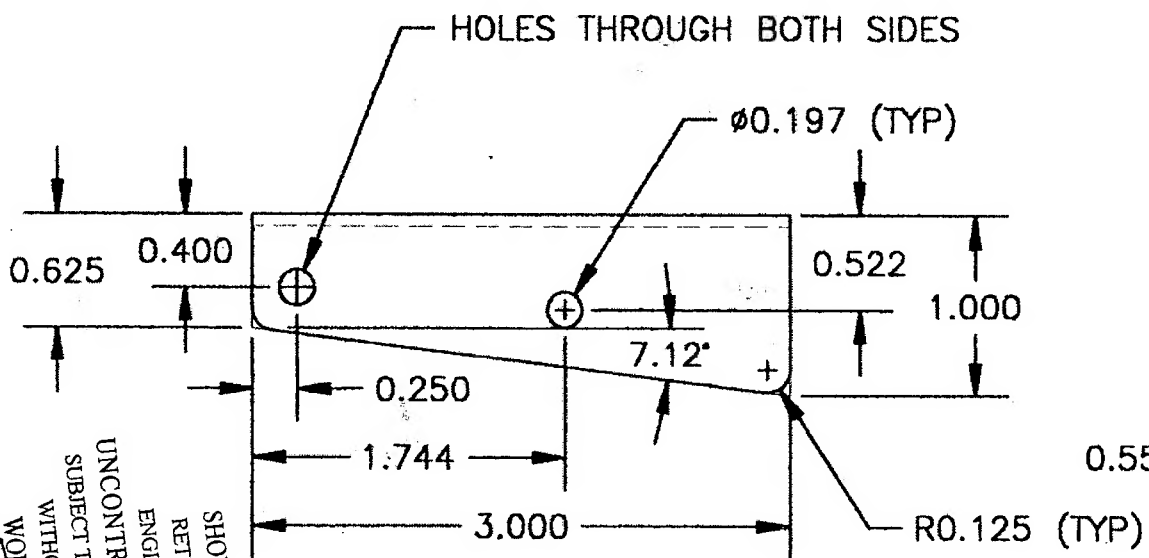
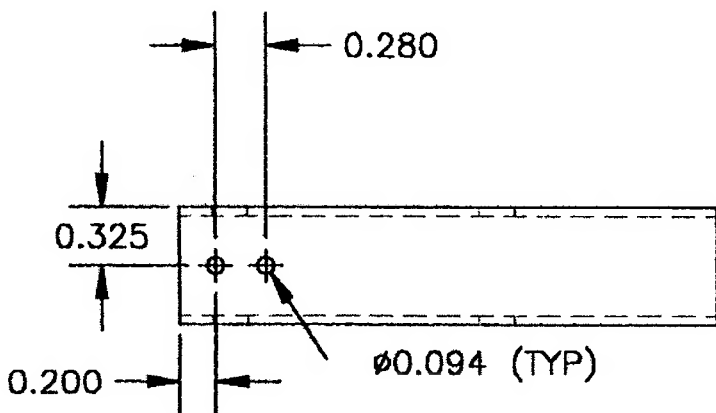
06/11/17

**DART**



DESIGN	B WILLIAMS	DRAWN BY	B WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED	<i>[Signature]</i>	APPROVED	<i>[Signature]</i>	REV. A
DATE	95:02:21	TITLE	LOCK CHANNEL	SHEET 1 OF 2
				SCALE 1:1

RELEASED  
990602 KLB



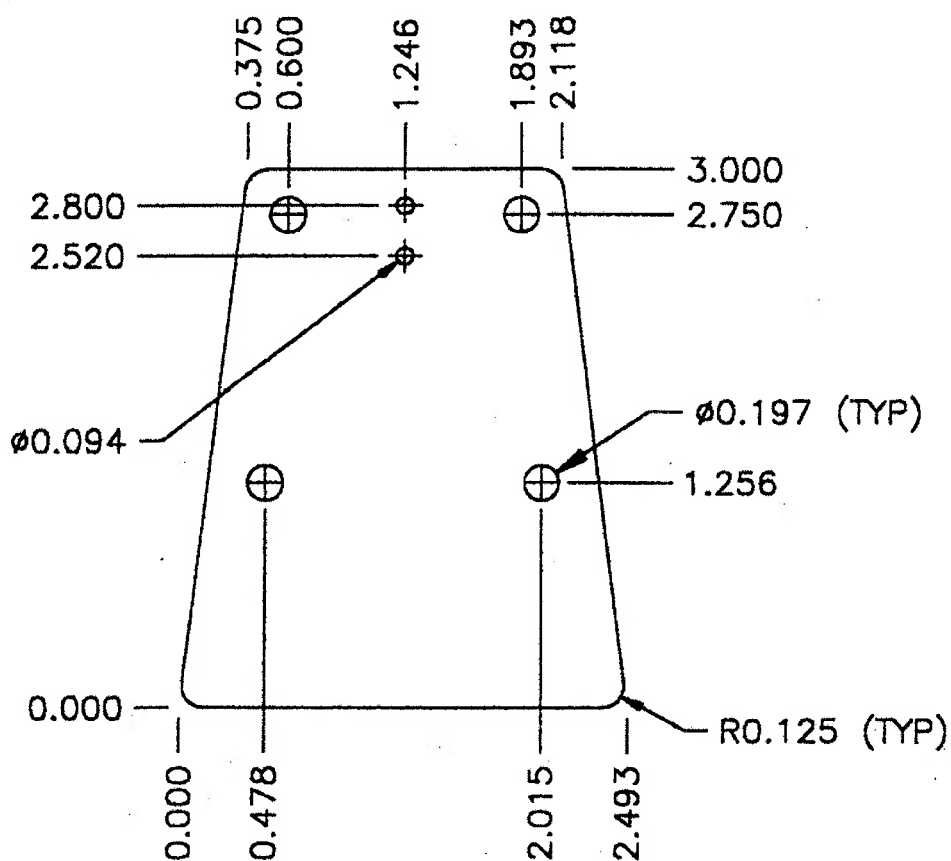
MATERIAL: 304/316 SS 0.050 THICK  
BEND RADIUS: 0.032

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SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 29144



DESIGN	DRAWN BY	DART AEROSPACE LTD	
B WILLIAMS	B WILLIAMS	VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. A
<i>BW</i>	<i>[Signature]</i>	D2345	SHEET 2 OF 2
DATE		TITLE	SCALE
95:02:21		LOCK CHANNEL	1:1

RELEASED  
001.06.02 KE



D2345 FLAT PATTERN  
MATERIAL: 304/316 SS 0.050 THICK

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